

RUBBER BUTTON REPAIR TECH BULLETIN

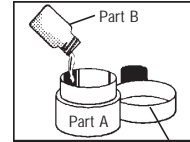
UPDATED FOR NEW 2 DAY FORMULA!

FaxBack from Anywhere
1-800-669-9900
Document 509

IN THE BEGINNING

Since the first phone that was sold, there have been electrical contacts in phones. Originally, the only contact was the hookswitch. It didn't take long to realize that two pieces of metal touching in the same place every time, was not a switch that was going to last a long time. The spark that occurred when the switch was operated, left some carbon residue. Eventually, the electricity had a hard time flowing through the built up carbon, and the switch stopped working.

- WHY THE BUTTONS GO BAD ON SOME BRANDS OF PHONES, AND NOT OTHERS
- EVERY PHONE WILL GO BAD ON THESE SYSTEMS!
- HOW TO CHECK TO SEE IF THE BUTTONS ARE BAD
- PREPARATION BEFORE USING OUR REPAIR KIT
- THE THICKNESS OF THE REPAIR MAKES A DIFFERENCE
- THE HISTORY OF OUR DEVELOPING THIS PRODUCT
- WHY THIS PRODUCT IS A 2 PART SYSTEM
- NEW EXTENDED WORKING TIME FORMULA
- REPAIRING PHONES USING MUSHED OVER PLASTIC POSTS TO HOLD THE KEYPAD TOGETHER

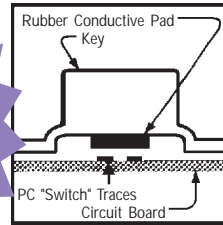


Fill the Part A Cap with Acetone to Clean the Buttons and Brush

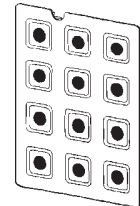


Paint Every Button with a 3 Mil Thick Smooth Coating

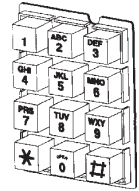
You need to read the whole bulletin!



How Conductive Button Shorts Trace



Rubber Button Side of Dial



Front Side of Dial

Have Your Repairmen Watched Our VIDEO?

Transformers

Toshiba
600/9600: \$8.99
(100 Qty @ \$6.99 ea.)
These burn out All the Time!



The #1 Cause of Dead Toshiba phones!

Toshiba 600/600 (Also works fine for the 600/75): \$8.99

TIE Ultracom 6 Wire ICM: \$8.99
Causes Brrrr Rrrrr Rrrrr sound when called on HF ICM!

TIE Modkey / 612 & Northcom 1A3: \$8.99
The Pins Break all the time... There are 3 of these in a phone!

SW Bell, Intertel & ESP "Blue Donut" Torroid Coil: \$7.99
Often Breaks when Dropped!

Merlin & Spirit Membrane Repair #CHM1B
Dead Buttons are the #1 Problem on the Merlin Membrane Phones!

Kit Fixes Hundreds! \$19.95
Repairs Mylar Membranes & Dials!
(This is the ONLY stuff that will stick to Mylar!)
Double Stick Tape #CHM1C: \$3.50

Comdial Jack for Base Cord #XMT2N
Solders on to board: \$2.49

Modular Jacks
Most wired jacks for Handset & Base Cords
IN STOCK: \$1.99

Line Key/Dial Switches

Isoetec (Click) Line Key Switch: \$.99
(500 @ 61¢ ea.)
This is the #1 Problem with ISOETEC!

Toshiba 3100 Line Key: \$.99
(500 @ 61¢ ea.)
Iwatsu ZTD Dial Switch: \$2.69

Relays

NOTE: This is the Pin Pattern for our 12 & 24VDC DPDT Relays. It's **VERRRY** Common in Phone Systems... compare the pattern to the one you need!
Toshiba CO Line Card, and TIE 416 & 616, etc. 24V (2PDT): \$5.59
Goes Bad all the time in Toshiba MCOU card, and Strata 6 KSU... Causes Low Volume and Dead Line!

Reliant, TIE, Executone etc.
12V Relay (2PDT): \$5.59
Executone 9V (2PDT): \$8.99
SW Bell, Intertel, Toshiba HCOU 24VCO Line (1PDT): \$4.99
TIE Ultracom Displayphone Relay (Static on Handset & Spkrphn): \$8.99

Touch Tone Dial

Gray Electronic Dial for 1A2 or 2500 Sets
(NOT for Speakerphone)
\$12.99 #SWI 2Q



"Fix It On Site"

TRAINING VIDEO



2 Solid Hours of Opening Up Telephones, Looking for the Common things that Go Wrong, and FIXING IT! Covers all types of phones. No electronics training needed! Whether you've been fixing phones for 2 weeks or 20 years, you should be able to go out and pay for this tape in a couple of hours! *Money Back Guarantee*

\$79.95, but mention this ad for \$30 OFF... 2 Hours of Fantastic Info!
LOOK: Buy our NEW 4 Hour "Installation Secrets" Training Video, and get BOTH Training Videos for \$89.95!
6 Hours of Fantastic Info!

Finish the Job with our Phone Cleaner Kit!

NO HEADACHE FORMULA!
No One Product Will Make Your Phones Look Like New... But Our Kit Will!
Our Kit Contains 7 Chemicals, plus our Magic Brush, for \$39.95 (does 50 to 100 Phones!)

Contains **Tape & Label Remover** since almost all phones come in with a 911 sticker, **Super 7000 Ink Remover** for when the idiots drew around the phone with a ballpoint pen, **General Phone Cleaner** which when used which the **Magic Brush** gets phones clean - AND won't break down the glaze, and more! *See Page 34 for full info.*

PLEASE NOTE: This is the **SECRET SAUCE** used and approved by **BELL & GTE** for years. Used by almost **75%** of the refurbishers in the country! **GSA Approved.**

Telrad Handset Transmitter IC: Fixes No Transmit on Handset!

Chip & Socket: \$2.29 for the pair (10 @ \$2.09 ea.) #SWI 3R *Zapped! (again)*
When a Telrad (and other brands too) LCD type phone gets hit by static electricity from the mouthpiece, it often blows the 8 pin IC located near the handset jack wires on the motherboard. Stick a socket in, then put the chip in the socket and it's fixed!



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